



**Company Certification
for welding of railway vehicles and components
according to EN 15085-2:2007**

Awarded to:

TALLERES HERGULAN, S.L.

Location site:

**Barrio La Miña, nº 115
39212 Salces (Cantabria) - Spain**

Is certified to perform welding under certification level **CL 1**, according to EN 15085-2: 2007.

Field of application:

Manufacturation of welded parts of railway vehicles with welded joints classified in weld performance classes CP A to CP D. Design is not included.

Fabricación de componentes soldados de vehículos ferroviarios con uniones soldadas clasificadas según las clases de ejecución de la soldadura CP A a CP D. Diseño no incluido.

Range of certification:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions (mm)	Remarks
121	1.1	3-6.5 mm	BW
121	1.2	20-80 mm	BW
135	1.1	1,8-80 mm	BW
135	1.2	15-60 mm	BW
136 (Robot)	1.2	7,5-30 mm	BW
138	3.2	≥ 5mm	FW

Responsible welding coordinator: **SAMPERIO RODRÍGUEZ, Óscar (IWE-ES-1564) (1976/04/03)**

Deputy of responsible welding coordinator: **GUTIÉRREZ IBÁÑEZ, Fernando (Level C) (1984/12/29)**

Additional welding coordinators: ---

Remarks / Extensions: ---

Certificate No.: **28/X52/1/10149891/1001-02**

Original certification date: **10/11/2011 (50/X42/1/6030712-3)**

Valid until: **From 29/10/2020 to 28/10/2023**

(Subject to satisfactory yearly audits performed by Bureau Veritas)

Issued by: Bureau Veritas Inspección y Testing S.L.U. recognized as manufacturer certification body by "Ministerio de Fomento - Dirección General de Ferrocarriles".

Emisor: Bureau Veritas Inspección y Testing S.L.U. entidad certificadora reconocida por el "Ministerio de Fomento - Dirección General de Ferrocarriles".

At: **Zaragoza (Spain)**

November 26th, 2020



Javier Irigoyen Recalde
Technical Manager BV Spain

FILE: 28/X52/1/10149891/1001-01